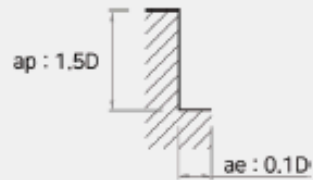


## GE SERIES

Workpiece	Graphite	
Diameter (mm)	RPM	FEED
0.4	40,000	200
0.6	40,000	350
0.8	40,000	550
1	40,000	700
2	25,000	800
3	20,000	800
4	18,000	950
5	14,000	1,200
6	11,000	1,400
8	8,000	1,300
10	6,500	1,200
12	5,500	1,200

RPM = rev/min  
FEED = mm/min



\* Please reduce cutting speed 50% from the above table when using long and extra long type