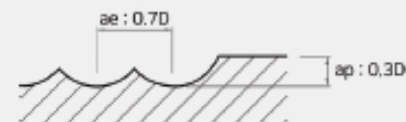
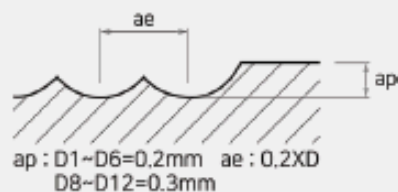


TXB202, TXB222, TXB232, TXB302 SERIES

Workpiece	Carbon Steels, Alloy Steels, Tool Steels				Hardened Steels		Cast Iron		Aluminum Alloys	
Hardness	~ HRC30		HRC30 ~ HRC45		HRC45 ~ HRC50		-		-	
Strength	~ 1000N/mm ²		1000 ~ 1500N/mm ²		1500N/mm ²		-		-	
Diameter (mm)	RPM	FEED	RPM	FEED	RPM	FEED	RPM	FEED	RPM	FEED
2	12,350	640	9,150	415	4,000	125	10,500	220	30,800	395
3	11,400	575	8,550	390	3,800	125	7,050	230	20,500	395
4	8,950	630	7,150	450	3,600	150	5,150	285	15,400	395
5	7,800	700	6,200	490	3,100	150	4,150	330	12,100	470
6	7,250	870	5,900	705	2,700	160	3,400	360	10,300	470
8	6,100	1,090	4,900	785	2,050	190	2,500	460	7,900	540
10	5,450	1,330	4,350	870	1,750	190	2,050	460	6,150	540
12	4,990	1,500	3,950	950	1,500	210	1,750	460	5,150	630
14	4,530	1,495	3,600	925	1,300	210	1,400	460	4,300	630
16	4,085	1,470	3,200	905	1,150	210	1,300	460	3,850	540
18	3,800	1,425	3,000	890	1,050	210	1,100	460	3,400	540
20	3,550	1,425	2,800	885	950	210	1,050	420	2,950	540

RPM = rev/min
FEED = mm/min



※ Please reduce cutting speed 30~40% from the above table when using long and extra long type