

WAE301 SERIES ▶ Slotting, General Cutting

Workpiece	Acrylic		Alloy Steels	
Diameter (mm)	RPM	FEED	RPM	FEED
1	32,000	2,000	23,000	1,300
2	32,000	2,200	23,000	1,500
3	25,000	2,400	18,000	1,700
4	20,000	2,400	15,000	1,800
5	15,000	2,200	12,000	1,800
6	13,500	2,300	10,000	1,800
8	10,000	2,400	7,800	1,900
10	8,000	2,400	6,000	2,000
12	7,000	2,200	5,000	1,900

RPM = rev/min
FEED = mm/min

