

## WAF303 SERIES ▶ Slotting

Workpiece	Aluminium, NON Ferrous Metals			
Diameter (mm)	RPM	FEED	RPM	FEED
6	10,500	800	13,500	1,050
8	8,000	700	10,500	900
10	6,500	750	8,500	950
12	5,250	800	6,800	1,050
16	4,000	800	5,200	1,050
20	3,200	800	4,200	1,050

RPM = rev/min  
FEED = mm/min

