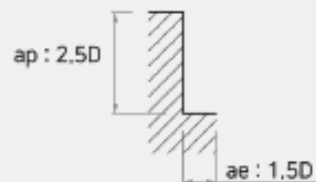


▣ WAE30(2)3, WAR303 SERIES ▶ Side Cutting, General Cutting

Workpiece	Aluminium, NON Ferrous Metals	
Diameter (mm)	RPM	FEED
3	7,000	455
4	7,000	546
5	7,000	651
6	7,000	756
8	5,600	861
10	5,600	1,050
12	5,600	882
14	4,200	1106
16	4,200	1,211
18	2,800	910
20	2,800	956

RPM = rev/min  
FEED = mm/min



▣ WAE30(2)3, WAR303 SERIES ▶ Slotting, General Cutting

Workpiece	Aluminium, NON Ferrous Metals	
Diameter (mm)	RPM	FEED
3	7,000	350
4	7,000	441
5	7,000	504
6	7,000	606
8	5,600	700
10	5,600	854
12	5,600	1,050
14	4,200	903
16	4,200	945
18	2,800	700
20	2,800	805

RPM = rev/min  
FEED = mm/min

