

WGB504 SERIES

Workpiece	Graphite	
Diameter (mm)	RPM	FEED
1	20,000	700
2	16,000	1,200
3	16,000	2,000
4	16,000	3,100
5	15,000	3,800
6	15,000	4,400
8	13,000	4,500
10	12,000	4,600
12	10,000	4,700
16	7,500	3,800
20	6,000	3,500

RPM = rev/min
FEED = mm/min

