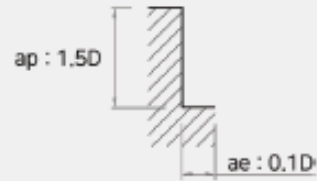


## WGE504 SERIES

Workpiece	Graphite	
Diameter (mm)	RPM	FEED
3	20,000	1,600
4	18,000	1,900
5	14,000	2,400
6	11,000	2,800
8	8,000	2,600
10	6,500	2,400
12	5,500	2,400
16	4,200	2,450
20	3,300	2,400

RPM = rev/min  
FEED = mm/min



※ Please reduce cutting speed 50% from the above table when using long and extra long type