

WGR502 SERIES

Workpiece	Graphite	
Diameter (mm)	RPM	FEED
0.4	40,000	640
0.6	40,000	640
0.8	40,000	800
1	40,000	960
1.2	40,000	1,200
1.5	40,000	1,440
2	40,000	1,600
3	27,000	1,900
4	20,000	2,300
5	16,000	2,300
6	14,000	2,300

RPM = rev/min
FEED = mm/min

