

WGR504 SERIES

Workpiece	Graphite	
Diameter (mm)	RPM	FEED
4	40,000	3,500
6	40,000	5,600
8	32,000	5,600
10	26,000	5,700
12	21,000	5,450
16	15,800	5,450
20	12,800	5,500

RPM = rev/min
FEED = mm/min

